

Nutritional Value of Soybean Products

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Summary

Soybean meal, fermented soybean meal, and enzyme-treated soybean meal are excellent sources of protein, and their amino acid profiles complement that of most cereal grains. The crude protein and amino acids in soybean meal are more digestible compared with the digestibility of crude protein and amino acids in other protein sources, such as corn distillers dried grains with solubles, canola meal, or sunflower meal. However, soybean meal can cause decreased growth performance when fed to weanling pigs, but processing of soybean meal to produce fermented soybean meal or enzyme-treated soybean meal removes antinutritional factors and antigenic proteins, which may mitigate transient hypersensitivity in weanling pigs. Soybean meal contains a large percentage of phytate-bound phosphorus; however, addition of microbial phytase or further processing to produce fermented soybean meal, hydrolyzes the phytate bonds and increase the concentration of free phosphorus in soybean meal. Soybean meal can be included in diets fed to all phases of swine production to supply adequate levels of amino acids; however, conventional soybean meal levels usually are restricted to less than 20% in diets fed to weanling pigs. In contrast, fermented soybean meal and enzyme-treated soybean meal are well tolerated by young pigs and may replace fishmeal or animal proteins in weanling pig diets.

Introduction

In 2012, the U.S. produced 31% (82.0 million tons) of the world's soybeans, making it the second largest soybean producer after Brazil (Soyatech, 2014). However, the U.S. is predicted to produce 88.6 million tons of soybeans during the 2013-2014 harvest season, which would once again make the U.S. the world's top soybean producer. The majority of soybeans are dehulled, defatted, and crushed to produce soybean meal (SBM) that is then fed to livestock. Due to its favorable nutrient and digestible amino acid (AA) composition, SBM is the primary protein source fed to livestock (Shelton et al., 2001), with pigs consuming approximately 26% of total SBM produced (Stein et al., 2008; ASA, 2013).

Raw soybeans contain antinutritional factors, such as trypsin inhibitors, oligosaccharides, antigenic proteins, and lectins. To remove trypsin inhibitors and lectins, SBM is toasted. Trypsin inhibitors are known for binding to trypsin, chymotrypsin, and other enzymes, which ultimately decrease AA digestibility and growth performance in pigs (Yen et al., 1977; Goebel and Stein, 2011). However, because of the other antinutritional factors in SBM, weanling pigs have a difficult time digesting SBM, and as a consequence, they will experience a temporary decrease in nutrient digestibility and reduced growth performance if fed diets containing high levels of SBM (Li et al., 1990, 1991; Friesen et al., 1993; Qin et al., 1996). The temporary decrease in nutri-

ent digestibility is the result of transient hypersensitivity to the soy protein, which causes villus atrophy in the small intestine of weanling pigs (Li et al., 1990). Therefore, SBM inclusion in weanling pig diets is usually restricted to less than 20%.

Fermentation or enzyme treatment of SBM removes the antigenic proteins (Sissons, 1982), and these products can be fed as replacements for animal proteins such as fish meal without negatively affecting growth (Jones et al., 2010; Kim et al., 2010). As a consequence, in the last decade, interest has increased in feeding fermented soybean meal (FSBM) or enzyme-treated soybean meal (ESBM) to potentially mitigate the effects of transient hypersensitivity by deactivating these antigenic proteins and removing oligosaccharides.

Energy and Nutrient Composition

Energy

Soybean meal is primarily classified as a protein source, but it also contributes energy to the diet. Soybean meals from different growing regions of the U.S. contain similar concentrations of nutrients and antinutritional factors (Table 1; Sotak and Stein, 2014). However, SBM from the western growing region of the United States has decreased energy and crude protein (CP) concentrations compared with the northern and eastern growing regions of the U.S. The energy values for SBM observed in research conducted at the Uni-

versity of Illinois between 2010 and 2013 (Goebel and Stein, 2011b; Rodriguez et al., 2013; Rojas and Stein, 2013a; Sulabo et al., 2013; Yoon and Stein, 2013; Baker et al., 2014; Sotak and Stein, 2014) are greater than energy values reported by NRC (1998; 2012). It is, therefore, possible that the NRC (1998; 2012) underestimates the energy concentrations of SBM.

Fermented SBM and ESBM have greater concentrations of CP, acid detergent fiber (ADF), and neutral detergent fiber (NDF) because fermentation removes sucrose and oligosaccharides from the SBM (Cervantes-Pahm and Stein, 2010; Rojas and Stein, 2013b). Energy values for FSBM and ESBM are greater compared with energy values of SBM (Table 2). The increase in energy for FSBM and ESBM is due to increased concentrations of CP and decreased concentrations of antinutritional factors and antigenic proteins.

Carbohydrates

Soybeans are a major contributor of carbohydrates to the diet and contain 30 to 35% carbohydrates. These carbohydrates are classified as either structural (e.g., cellulose, hemicellulose, or lignin) or non-structural (e.g., sugars, oligosaccharides, or starch; Table 3; Grieshop et al., 2003). All non-structural carbohydrates are soluble and easily fermented by the pig, but only some structural carbohydrates are soluble and fermentable. The remaining structural carbohydrates are not easily fermented by the pig, which decreases the energy the pig can obtain from the ingredient.

On average, SBM contains 5 to 7% oligosaccharides (Karr-Lilienthal et al., 2005). When 2% stachyose was added to weanling pig diets, a greater decrease in growth performance was observed compared with weanling pigs fed diets containing 20% SBM (Liyang et al., 2003). Pigs fed 1% stachyose had similar growth performance and decreased incidence of diarrhea compared with pigs fed SBM (Liyang et al., 2003); therefore, other antinutritional factors, such as glycinin, may be a factor in the transient hypersensitivity observed in weanling pigs (Li et al., 1991). Pre-exposure to SBM prior to weaning did not affect growth performance in weanling pigs (Friesen et al., 1993). However, FSBM and ESBM contain almost no oligosaccharides due to hydrolysis of oligosaccharides during the fermentation process (Cervantes-Pahm and Stein, 2010), which may make them more digestible to weanling pigs and mitigate transient hypersensitivity. Jones et al. (2010) observed similar daily gains and daily feed intakes, but improved gain:feed ratios, in pigs fed increasing levels of FSBM.

Dietary fiber components include ADF, NDF, and lignin, and are not easily fermentable by the pig, which causes a decrease in dry matter digestibility. Ingredients containing higher fiber concentrations have a decreased dry matter digestibility because dietary fiber increases the rate of passage in the intestine, which decreases time for absorption. However, whereas SBM, FSBM, and ESBM have similar concentrations of dietary fiber, these concentrations are low compared with other protein sources, such as canola meal, distillers dried grains with solubles (DDGS), and sunflower meal (Table 4).

Phosphorus and Calcium

Phosphorus aides in skeletal support, and is also important in lipid metabolism and transport, and cell membrane structure (Pond et al., 2005). Total phosphorus (P) is the sum of phytate bound P, inorganic P, and other P found in SBM (Table 5). Phytate-bound P is unavailable to pigs because they lack the phytase enzyme (Paulsen, 2008). When microbial phytase is added to the diet, apparent total tract digestibility (ATTD) of P and standardized total tract digestibility (STTD) of P increase (Almeida and Stein, 2010), which ultimately decreases fecal P by 35% (Simons et al., 1990). Fermented SBM has increased ATTD and STTD of P compared with SBM, but FSBM and SBM had similar ATTD and STTD of P when microbial phytase was added to the diet (Rojas and Stein, 2012). During the fermentation process, the phytate bonds may have been hydrolyzed, which increased the concentration of free P available to the pig (Ilyas et al., 1995). Enzyme-treated SBM had similar ATTD and STTD of P compared with SBM; however, an increase was observed when the enzyme mixture contained phytase. When microbial phytase was added to diets, pigs fed ESBM had similar ATTD and STTD of P compared with pigs fed SBM (Goebel and Stein, 2011b).

Not only does phytate bind P, but it also binds calcium (Ca), which ultimately decreases its absorption (Paulsen, 2008). The ATTD and STTD of Ca increased for FSBM, ESBM, and SBM when microbial phytase was added to the diet (Goebel and Stein, 2011b; Rojas and Stein, 2012).

Protein and Amino Acids

Soybean meal is the premiere source of protein for pigs because the AA profile is complementary to several cereal grains, such as corn, sorghum, barley, and wheat. Soybean protein is rich in lysine, threonine, and tryptophan, but deficient in sulfur AA. Cereal grains tend to be deficient in lysine, threonine, and tryptophan, but rich in sulfur AA. Proteins in SBM are highly digestible, and have a greater standardized ileal digestibility (SID) compared with canola meal and corn DDGS

(Gonzalez-Vega et al., 2012; NRC, 2012). Soybean meal not only has increased SID of CP compared with canola meal and corn DDGS, but also contains more AAA and less dietary fiber. Therefore, SBM supplies more energy to pigs compared with canola meal.

The concentration of CP in SBM is greater than in soybeans because of the removal of fat and the hulls. With the removal of oligosaccharides and antigenic proteins during fermentation, FSBM and ESBM have greater concentrations of CP compared with SBM (Table 2; Cervantes-Pahm and Stein, 2010). Fermented SBM and ESBM have similar SID of AA compared with SBM, but adding fat to diets increases SID of AA because it decreases the rate of intestinal passage, allowing for increased absorption (Table 6; Cervantes-Pahm and Stein, 2008).

Another advantage of using SBM as the protein source instead of other protein sources (e.g., canola meal, corn DDGS, or sunflower meal) is decreased variability among batches of product (Table 7). Variability among batches is challenging when formulating diets due to a decrease in confidence in digestibility values; therefore, swine nutritionists have more confidence in digestibility values in SBM compared with other protein sources.

Fat

Soybean oil contains approximately 79% unsaturated fatty acids and 14.5% saturated fatty acids (Table 8). The major fatty acid in soybean oil is linoleic acid (C18:2; 50% of total). Soybean oil also contains approximately 6% linolenic acid (C18:3), which may have anti-inflammatory properties in diets fed to pigs (NRC, 2012). Because soybean oil contains a large portion of unsaturated fatty acids, issues with processing pork bellies and loins and decreased shelf life can occur if large quantities of soybean oil are used during the finishing phase.

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Table 1. Energy and nutrient composition of soybean meal (SBM) from different regions of the U.S.

| Item | Zone ¹ | | | | Average ² | P-value ³ |
|---------------------|---------------------|--------------------|--------------------|---------------------|----------------------|----------------------|
| | 1 | 2 | 3 | 4 | | |
| GE, kcal/kg | 4,165 | 4,209 | 4,162 | 4,198 | 4,184 | 0.08 |
| DE, kcal/kg DM | 3,882 ^a | 3,875 ^a | 3,835 ^b | 3,858 ^{ab} | 3,863 | 0.02 |
| ME, kcal/kg DM | 3,732 ^{ab} | 3,736 ^a | 3,694 ^b | 3,718 ^{ab} | 3,720 | 0.02 |
| DM, % | 88.60 | 88.71 | 88.30 | 89.03 | 88.66 | 0.18 |
| CP, % | 46.64 ^{ab} | 48.44 ^a | 46.50 ^b | 48.06 ^a | 47.41 | 0.03 |
| AEE, % ⁴ | 1.11 ^{ab} | 0.86 ^b | 1.37 ^a | 0.69 ^b | 1.01 | 0.04 |
| ADF, % | 4.81 | 5.20 | 4.89 | 4.76 | 4.91 | 0.34 |
| NDF, % | 7.78 | 7.53 | 8.21 | 8.94 | 8.11 | 0.13 |
| Lignin, % | 0.60 | 0.59 | 0.58 | 0.63 | 0.58 | 0.13 |
| Ca, % | 0.34 | 0.30 | 0.47 | 0.42 | 0.38 | 0.06 |
| P, % | 0.63 | 0.65 | 0.67 | 0.64 | 0.65 | 0.07 |

^{a-d} Means within a row lacking a common superscript letter are different ($P < 0.05$).

¹ Zone 1 = northern growing area (MI, MN, and SD); Zone 2 = eastern growing area (GA, IN, and OH); Zone 3 = western growing area (IA, MO, and NE); Zone 4 = IL.

² Average is for the 22 sources of SBM.

³ P-values compare SBM within the 4 zones and are considered significant at $P \leq 0.05$.

⁴ AEE = acid hydrolyzed ether extract.

Table 2. Energy and nutrient composition of soybean meal (SBM), fermented soybean meal (FSBM), and enzyme-treated soybean meal (ESBM; as fed basis).¹

| Item | SBM | FSBM | ESBM |
|-------------|-------|-------|-------|
| GE, kcal/kg | 4,256 | 4,533 | 4,451 |
| DE, kcal/kg | 3,619 | 3,975 | 3,914 |
| ME, kcal/kg | 3,294 | 3,607 | 3,536 |
| DM, % | 89.98 | 92.88 | 92.70 |
| CP, % | 47.73 | 54.07 | 55.62 |
| EE, % | 1.52 | 2.30 | 1.82 |
| Ca, % | 0.33 | 0.29 | 0.31 |
| P, % | 0.49 | 0.80 | 0.75 |

¹ Values obtained from NRC (2012); Goebel and Stein, 2011; Rojas and Stein, 2013b.

Table 3. Carbohydrates in soybean meal (SBM), fermented soybean meal (FSBM), and enzyme-treated soybean meal (ESBM).¹

| Item, % | SBM | FSBM | ESBM |
|------------|------|-----------------|-------|
| Sucrose | 4.30 | ND ² | 0.20 |
| Stachyose | 7.33 | 0.06 | 0.24 |
| Raffinose | 3.78 | ND | 0.35 |
| Verbascose | ND | - | - |
| ADF | 5.28 | 4.53 | 5.37 |
| NDF | 8.21 | 8.82 | 11.43 |
| Lignin | 1.10 | - | - |
| Starch | 1.89 | 0.90 | - |

¹ Values obtained from Goebel and Stein, 2011b; NRC, 2012; Rojas and Stein, 2013.

² ND = Not detected.

Table 4. Dietary fiber content of protein sources, %.¹

| Item, % | Soybean meal | Corn DDGS | Canola meal | Sunflower meal |
|-------------|--------------|-----------|-------------|----------------|
| ADF | 5.28 | 12.02 | 15.42 | 23.00 |
| NDF | 8.21 | 30.46 | 22.64 | 30.24 |
| Lignin | 1.10 | 5.05 | 3.36 | 8.6 |
| Crude fiber | 3.89 | 8.92 | 10.50 | 18.44 |

¹ Values obtained from NRC, 2012.**Table 5.** Concentrations and apparent total tract digestibility (ATTD) and standardized total tract digestibility (STTD) of phosphorus (P) and calcium (Ca) in soybean meal (SBM), fermented soybean meal (FSBM), and enzyme-treated soybean meal (ESBM).¹

| Item, % | SBM | FSBM | ESBM |
|--------------------------------|-------|-------|-------|
| Total P | 0.71 | 0.80 | 0.75 |
| ATTD of P | 39.00 | 60.90 | 60.00 |
| STTD of P | 48.00 | 65.50 | 66.00 |
| Phytate-bound P | 0.38 | 0.40 | - |
| Phytate-bound of total P | 53.5 | 50.00 | - |
| Non-phytate P | 0.33 | 0.40 | - |
| Non-phytate bound P of total P | 46.50 | 50.00 | - |
| Total Ca | 0.33 | 0.29 | 0.31 |

¹ Values obtained from Goebel and Stein, 2011; NRC, 2012; Rojas and Stein, 2012.**Table 6.** Standardized ileal digestibility (SID, %) of crude protein (CP) and amino acids (AA) in soybean meal (SBM), fermented soybean meal (FSBM), and enzyme-treated soybean meal (ESBM).¹

| Item, % | SBM | FSBM | ESBM |
|------------------|-----|------|------|
| CP | 87 | 79 | 88 |
| Indispensable AA | | | |
| Arginine | 94 | 90 | 96 |
| Histidine | 90 | 81 | 90 |
| Isoleucine | 89 | 82 | 89 |
| Leucine | 88 | 82 | 89 |
| Lysine | 89 | 75 | 86 |
| Methionine | 90 | 88 | 91 |
| Phenylalanine | 88 | 80 | 86 |
| Threonine | 85 | 73 | 83 |
| Tryptophan | 91 | 78 | 83 |
| Valine | 87 | 80 | 89 |
| Dispensable AA | | | |
| Alanine | 85 | 79 | 86 |
| Aspartic acid | 87 | 78 | 86 |
| Cysteine | 84 | 64 | 73 |
| Glutamic acid | 89 | 78 | 88 |
| Glycine | 84 | 75 | 89 |
| Serine | 89 | 80 | 87 |
| Tyrosine | 88 | 88 | 92 |

¹ Values obtained from NRC, 2012.

Table 7. Variability in standardized ileal digestibility (SID) of amino acids (AA) expressed as standard deviation (SD) in soybean meal (SBM), corn distiller's dried grains with solubles (DDGS), canola meal, and sunflower meal.¹

| AA | SBM | | DDGS | | Canola meal | | Sunflower meal | |
|---------------|-----|------|------|------|-------------|-------|----------------|------|
| | SID | SD | SID | SD | SID | SD | SID | SD |
| Arginine | 94 | 3.12 | 81 | 5.25 | 85 | 5.56 | 93 | 3.35 |
| Histidine | 90 | 4.15 | 78 | 4.75 | 78 | 10.24 | 85 | 6.28 |
| Isoleucine | 89 | 3.79 | 76 | 4.87 | 76 | 8.34 | 80 | 6.15 |
| Leucine | 88 | 3.45 | 84 | 4.00 | 78 | 6.44 | 80 | 5.27 |
| Lysine | 89 | 3.44 | 61 | 8.75 | 74 | 9.65 | 78 | 5.13 |
| Methionine | 90 | 4.70 | 82 | 4.13 | 85 | 4.06 | 89 | - |
| Phenylalanine | 88 | 3.65 | 81 | 3.96 | 77 | 8.42 | 81 | 7.11 |
| Threonine | 85 | 4.47 | 71 | 5.73 | 70 | 9.64 | 77 | 8.54 |
| Tryptophan | 91 | 3.32 | 71 | 8.16 | 71 | - | 80 | - |
| Valine | 87 | 4.16 | 75 | 4.95 | 74 | 9.78 | 79 | 8.06 |

¹ Values obtained from NRC, 2012.

Table 8. Fatty acid profile (% of ether extract) and iodine value of full-fat soybeans.¹

| Fatty acid | Abbreviation | % |
|-----------------------------|--------------|--------|
| Myristoleic acid | C-14:0 | 0.28 |
| Palmitic acid | C-16:0 | 10.62 |
| Palmitoleic acid | C-16:1 | 0.28 |
| Stearic acid | C-18:0 | 3.57 |
| Oleic acid | C-18:1 | 21.81 |
| Linoleic acid | C-18:2 | 49.79 |
| Linolenic acid | C-18:3 | 6.67 |
| Saturated fatty acids | - | 14.46 |
| Monounsaturated fatty acids | - | 22.09 |
| Polyunsaturated fatty acids | - | 56.46 |
| Iodine value | - | 128.24 |

¹ Values obtained from NRC, 2012.